



Information gathered by the engineers of
Goble Rausche Likins and Associates, Inc. and *Pile Dynamics, Inc.*

DEEP FOUNDATIONS: BELIEVING WITHOUT SEEING

by C. Michael Morgano

As we all know, deep foundations are expensive. And if you pay a lot of money, you expect the highest quality foundation. Ironically, no matter how much you pay for your foundations, you don't get to see what the final product looks like... To an increasing number of owners, engineers and contractors, the answer is to rely on quality assurance methods. When judiciously chosen and properly applied, these methods save time, money and frustration:

The low strain PIT method utilizes one-dimensional wave propagation. A small hand held hammer impacts the top of the shaft, and an accelerometer measures the ensuing shaft top motion. The motion record is then analyzed for relevant reflections from the pile toe or major shaft anomalies. A record that shows a clear reflection from the pile toe and no major reflections from intermediate points indicates a sound shaft. Generally, shafts that contain major anomalies show a significant wave reflection from a shorter length and no toe reflection.

PIT can be applied to practically every pile on site due to its low cost and minimal pile preparation. It is often the first alternative when questions of pile acceptability arise after the installation is completed, or if lateral movements from slope failure, lateral impacts or excavations were experienced. PIT is useful for selecting piles for further testing. If it determines obviously good or obviously bad piles, the solution is clear. For tests indicating marginal conditions further testing of another type may be desired. Pile integrity testing has been assigned ASTM standard D5882.

Pile integrity evaluation may also be performed using the high strain method with the Pile Driving Analyzer® (PDA). Pile force and velocity are measured during the impact of a pile driving hammer or a large drop weight. Although this test method often gives a better defined integrity evaluation than the low strain PIT method, it requires larger and more expensive equipment and therefore costs significantly more to perform. This test method has the advantage of also evaluating hammer performance (by measuring transferred energy), pile compressive and tension stresses, and ultimate pile capacity. High strain testing using the Pile Driving Analyzer has ASTM standard D4945.

CSL (Cross Hole Sonic Logger) requires that tubes be installed in the shaft prior to concreting. After the concrete has hardened, a pulse transmitter and a receiver are lowered into neighboring tubes. The arrival time and magnitude of the received wave are a measure of the concrete quality and homogeneity. Measurements are typically done at 1 or 2 inch intervals. An ASTM committee is presently preparing a Crosshole Sonic Logging standard.

The Pile Installation Recorder™ for Augercast (or CFA) piles, called PIR-A, helps prevent problems before they actually develop. It records grout or concrete pumped versus depth which, according to the Deep Foundations Institute, is the most important parameter for good augercast pile integrity. If the volume pumped is less than required, a graphic display alerts the operator, so that an immediate corrective action can be taken while the grout is fluid. Optional pressure sensors can measure pressure in the grout line or rig hydraulics (proportional to the drilling torque). The PIR-A has recently won the Ohio New Product Award which is given by the Ohio Society of Professional Engineers to acknowledge engineering and technology innovations.

Obviously, all methods have strengths and weaknesses. Table 1 presents a summary.

Because of uncertainties due to the construction methods, these non-destructive integrity test methods have proven to be indispensable tools to evaluate the integrity of drilled shafts, augercast piles and driven piles. With the PIR-A equipment, more confidence can be gained in the quality of augercast piles during construction. The need for additional integrity testing may therefore be reduced. Of course, PIT is still useful for integrity evaluation of augercast piles after excavation, or for any pile with excessive lateral movement, or to test a percentage of randomly selected production piles for additional quality assurance.

| Method | Benefits ☺ | Limitations ☹ |
|--------|---|---|
| PIT | No special preparation needed; quick, simple and inexpensive; yields information on major variations of quality or size. | Test interpretation limited if toe cannot be seen due to excess length or multiple section changes. |
| PDA | Structural and geotechnical evaluation; yields bearing capacity and therefore overall suitability. | Requires substantial impact mass. |
| CSL | Works on drilled shafts of unlimited size or length. Clear identification of defects even at great depth. | Inspection tubes installed during shaft construction. Tube debonding sometimes prevents wave transmission; important to wait for concrete hardening. Not for most driven piles. |
| PIR-A | Works during construction thus can be used to reduce waste of grout or to detect problems while grout is fluid. No length limitation. | Limited to monitoring augercast (CFA) type piles during installation. |

Table 1

No matter which method of quality assurance is used, it is important that all parties involved in the construction process have a clear understanding of what to do should a problem be uncovered. For example, one course of action may be to core drill a shaft when a problem is detected and use the hole for injection of grout to remedy the foundation. Alternatively, the PDA method may be used on questionable piles detected by PIT or CSL to check their performance under realistic loads.

Quality assurance methods may help the project owners get their money's worth and the engineer sleep well at night. However, they must be used with caution. These methods require experience for data collection and even more so for data interpretation. In order for the construction industry to believe in the foundations it cannot see, quality assurance procedures must be in the right hands. Professional engineers with specialized training in this field should always review the test results.

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BEST WISHES TO RETIRING DR. GEORGE G. GOBLE

PDI and GRL express their gratitude to Dr. Goble for the research programs he began in 1964 at Case Western Reserve University, and for the subsequent incorporation of both firms. PDI and GRL have been fortunate to have Dr. Goble's guidance and participation for all these years.

Dr. Goble intends to enjoy more leisure time, but plans to remain involved in educational and research activities related to deep foundations.

GRL will retain its current name. Both companies' policies, services and operations remain under the guidance of Frank Rausche and Garland Likins (as they have been for many years).

AWARDS

Dr. Frank Rausche, (GRL Central) was elected by the Board of Directors of the Cleveland Section of the American Society of Civil Engineers (ASCE) as 2000 Civil Engineer of the Year.

*The Ohio Society of Professional Engineers has awarded the Ohio New Product Award to PDI for the **Pile Installation Recorder for Augercast Piles, PIR-A**. The award acknowledges engineering and technology innovations that represent significant improvements.*

ATTENTION GRLWEAP AND PDA USERS: ICE HAMMERS

ICE now specifies a maximum stroke and a rated stroke for its open end diesel hammers. There may be 2.5 ft difference between the two values. Both PDA and GRLWEAP users should be aware that Hammer Data Files use the maximum stroke as the rated stroke and therefore calculate an incorrect rated energy. Future program updates will take this into account.

INFORMATION REQUEST

Edward Hajduk, a geotechnical engineer for GeoSciences Testing and Research, Inc., requests information on case studies of drop weight dynamic testing of cast-in-place deep foundations (such as drilled shafts and auger cast piles). He is especially interested in cases for which a static load test was also carried out. Ed is currently evaluating drop weight systems for a National Cooperative Highway Research Program (NCHRP) project to provide recommendations to federal and state highway agencies concerning their use. Please contact Edward Hajduk, GTR, Inc., 55 Middlesex Street, Mailbox #225, North Chelmsford, MA 01863; 978-934-2271.

INTERNATIONAL BUILDING CODE

The United States construction industry now has a single model code that outlines the minimum requirements for ensuring public safety. After 30 years of informal discussions and six years of development, this code replaces three regional codes previously in effect. Of particular interest to our industry is Section 1807.2.8: "Allowable pier or pile loads", where modern wave equation analysis and dynamic pile testing are now recognized.

READERS AND CLIENTS WRITE

Chip Decker, Structures Engineer from the Kokosing Construction Company, Ohio, thanks Pile Dynamics, saying they "used the Pile Installation Recorder for Driven Piles, PIR-D, for driving 50,000 LF of tube piling on Contracts 6b and 7 for the Fort Washington Way project." Editor's note: The Fort Washington Way project is a major Ohio Dept. of Transportation project in Cincinnati.

Dr. Gary Chapman, Chief Engineer, Frankpile Australia, who has over 17 years of experience in dynamic pile testing: "I would have no hesitation in recommending the Pile Dynamics system, including the CAPWAP program, for use in pile testing. Whilst my experience has been mainly with PDI equipment, I firmly believe it is the best in the world."

Stewart Mitchell, Saudi Aramco Project Manager, thanks Scott Webster (GRL NC) "for the extraordinary efforts made in providing not only a pile monitoring service but also the 'online' analyses of the achieved pile capacities, which was sufficient to convince Aramco to accept all the installed piles without any drilling remedial works...(This) mitigated a significant cost...on behalf of J. Ray McDermott Middle East, Inc., congratulations on a job well done."

Jon Cannon, Independent Geosciences, Australia: "Like when Richard Yu's PDA got run over by a pile and survived, I too have had 'small PDA accidents'."

In Tasmania, Australia, the pile crew moved the crane, yanking the PDA main cable, and the PDA jumped out of my hatchback car and fell 1.2 m onto concrete. Luckily the PDA did a back flip and the lid's stiff hinges acted as a shock absorber. I picked up the PDA and it still worked fine.

In Newcastle, New South Wales, Australia, I left the site to go for tea at the site office with the PDA on the parcel shelf of my hatchback. I was called back to the test, so I jumped in the car and took off. Unfortunately the hatch opened as I took off and the PDA fell out onto the road when I was traveling at 15-20 km/h. I checked it with my heart in my mouth and again everything was OK - relief! Tough PDA!"

NEW GRL ENGINEERS

GRL welcomes Camilo Alvarez to the Florida office and Bassam Nasrallah to the Pennsylvania office. Camilo takes over for Ken Wright who now returns to Australia after his one year sabbatical with GRL. Thanks Ken, and best wishes!

CALENDAR OF EVENTS

August 3-8, GeoDenver 2000, Denver, CO. Call (800) 548-2723.
September 11-13, Stresswave 2000, São Paulo, Brazil. Call (55) (11) 3104-6412. www.pdi.com.br/sw2000.
September 14-15, PDI User's Day, São Paulo, Brazil. Call (55) (21) 434-1692; in the US, (216) 831-6131.
September 14, Foundation QA Dynamic Testing Certification Test, São Paulo, Brazil. Visit www.foundationqa.com.
October 5-7, DFI Annual Meeting, New York, NY. Call (201) 567-4232. (APTLY's 3rd "Pile Testing Methods - Uses and Abuses" on October 3-4. www.dfi.org or www.insitutech.com/aptinfo.html)
October 19-20, ASCE Continuing Education: Deep Foundations: Design, Construction and Quality Control, Chicago, IL. Call (800) 548-2723.

GRL

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